BIRCH, STEWART, KOLASCH & BIRCH, LLP

PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING P.O. Box 747 • Falls Church, Virginia 22040-0747 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Insert Title:	invention entitled: Method of making					·			
Fill in Appropriate Information - For Use Without Specification Attached:	the specification of which is attached hereto. If not attached hereto, the specification was filed on United States Application Number and amended on the specification was filed on International Application Number amended on						as ; (if applicable) and/or as PCT ; and was (if applicable)		
	I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56. I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representative or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows. I hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filling date before that of the application on which priority is claimed:								
	Prior Foreign Application(s)			Priority Claimed			Claimed		
Insert Priority Information: (if appropriate)	2002-264460 (Number)	Japan (Country)		_ · -	y/Year Filed)	☑ Yes	□ No		
(п арргоргівіс)	(` ',							
	(Number)	(Country)		(Month/Da	y/Year Filed)	Yes	No		
	(Number)	(Country)		(Month/Da	y/Year Filed)	□ Yes	□ No		
	(Number)	(Country)		(Month/Da	y/Year Filed)	□ Yes	□ No		
	I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional applications(s) listed below.								
Insert Provisional Application(s): (if any)	(Application Number)			(Filing l	Date)				
	(Application Number)	(Filing I	(Filing Date)						
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More than 12 Months (6 Months for Designs) Prior to the Filing Date of This Application:								
	Country		Application Number		Date of Filing (Mor	nth/Day/Year)			
Insert Requested Information: (if appropriate)									
	I hereby claim the benef insofar as the subject n application in the mann information which is ma between the filing date of	it under Title 3: natter of each er provided by aterial to the pa of the prior app	 United States Code, of the claims of this the first paragraph of itentability as defined lication and the natior 	§120 of any Unit application is no Title 35, United 3 in Title 37, Code al or PCT interna	ed States and/or PCT ot disclosed in the pr States Code, §112, I ac of Federal Regulation ational filing date of th	application(s) list ior United States throwledge the class, §1.56 which be is application.	ted below and, s and/or PCT luty to disclose came available		
Insert Prior U.S. Application(s): (if any)	(Application Number)		(Filing Date)		(Status - patented,	pending, abando	ned)		
Page 1 of 2 (Rev. 12/19/01)	(Application Number)		(Filing Date)		(Status - patented,	pending, abando	ned)		

Attorney Docket No. _0229-077P

I hereby appoint the practitioners at **CUSTOMER NO. 2292** as my attorneys or agents to prosecute this application and/or an international application based on this application and to transact all business in the United States Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary:

Send Correspondence to:

BIRCH, STEWART, KOLASCH & BIRCH, LLP or CUSTOMER NO. 2292

P.O. Box 747 • Falls Church, Virginia 22040-0747 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

ull Name of First or Sole Inventor:	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*						
Full Name of First or Sole Inventor: ngert Name of Inventor asert Date This Document is Signed	Masanori YABU	masanow Hu		Aug. 28/2003						
Insert Residence	Residence (City, State & Country)	- Cou	CITIZENSHI							
insert Citizenship →	Kobe-shi, Hyogo-ken, Japan	Japan								
Insert Mailing Address →	MAILING ADDRESS (Complete Street Address including City, State & Country)									
·	c/o Sumitomo Rubber Industries, Ltd. 6-9, Wakinohama-cho 3-chome, Chuo-ku, Kobe-shi, Hyogo-ken, Japan									
Full Name of Second Inventor, if any: see above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*						
	Residence (City, State & Country)		CITIZENSHIP							
	MAILING ADDRESS (Complete Street Address including City, State & Country)									
Full Name of Third Inventor, if any: see above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*						
	Residence (City, State & Country)	CITIZENSHIP								
	MAILING ADDRESS (Complete Street Address including City, State & Country)									
Full Name of Fourth Inventor, if any: see above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*						
	Residence (City, State & Country)		CITIZENSHIP							
	MAILING ADDRESS (Complete Street Address including City, State & Country)									
Full Name of Fifth Inventor, if any: see above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*						
	Residence (City, State & Country)	CITIZENSHIP								
	MAILING ADDRESS (Complete Street Address including City, State & Country)									
Full Name of Sixth Inventor, if any: see above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*						
	Residence (City, State & Country)	CITIZENSHIP								
	MAILING ADDRESS (Complete Street Address	including City, State & Country)	<u> </u>							

Page 2 of $_{-}$ 2 (Rev. 12/19/01)